

# SPECIAL PACKAGING INSTRUCTION

Form Approved  
OMB No. 0704-  
0188

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Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, Va 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project(0704-0188), Washington, DC 20503. Please do not return your form to either of these addresses.

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12296928 (19207) TIRE, SOLID RUBBER		2. CODE INDENT 19207		3. SPI NO. AK 11024713	
4. NATIONAL STOCK NO. 2530-01-102-4713		5. DATE OF DRAWING 2-22-95		6. REVISION E	
7. QUP 001	8. ICQ NONE	9. UNIT PACK WT. (LB) 15.8	10. UNIT PACK CU (CU. FT.) .285	11. UNIT PACK SIZE (INCHES) 11.1 X 11.1 X 4.0	
12. PRESERVATION		18. STEPS 1B	19. REQD	20. DESCRIPTION PRESERVATIVE: A-A-52408	
a. LEVEL A MIL-P-116 METHOD I					
b. LEVEL B NOT APPLICABLE		2C		PRESERVATIVE: MIL-C-16173, GR 4,	
13. CLEANING MIL-P-116 PROCESS C-1		3		IDENTIFICATION: REQUIRED	
14. DRYING MIL-P-116					
15. PACKING					
a. LEVEL A SEE NOTE "D"					
b. LEVEL B NOT APPLICABLE					
16. MARKING MIL-STD-129 & NOTE "E"					
17. NOTES/DRAWING					

- A. QUALITY ASSURANCE PROVISIONS:  
PRESERVATION AND PACKING SHALL BE INSPECTED IN ACCORDANCE WITH MIL-STD-2073.
- B. APPLY TO RUBBER SURFACES ONLY.
- C. APPLY TO UNPAINTED METAL SURFACES ONLY.
- D. A QUANTITY OF 28 TIRES SHALL BE SECURED ON A PALLET IN 4 EQUAL STACKS IN ACCORDANCE WITH THE STACKING AND LOADING REQUIREMENTS REFERENCED ON SHEET 2, WOOD BOXES CONFORMING TO SPECIFICATION PPP-B-621, STYLE OPTIONAL, CLASS 2, MAY BE USED IN LIEU OF PALLET WHEN THE TOTAL QUANTITY BEING PROCURED OR SHIPPED TO A SINGLE DESTINATION IS LESS THAN A PALLET LOAD OR IS THE RESIDUAL OF THE CONTRACT QUANTITY.
- E. IN ADDITION TO THE NORMAL MIL-STD-129 MARKINGS APPLIED TO EACH SOLID TIRE AND TO THE PALLET LOAD, THE ITEMS SHALL CONTAIN SPECIAL SHELF LIFE MARKINGS IN ACCORDANCE WITH MIL-STD-129. THIS INCLUDES: DATE MANUFACTURED, DATE CURED, AND INSPECTION OR TEST DATE. THIS ITEM IS CONSIDERED TO BE AN EXPENDABLE, 36 MONTHS AFTER CURE DATE, SHELF LIFE ITEM.

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# SPECIAL PACKAGING INSTRUCTION (Continuation Sheet)

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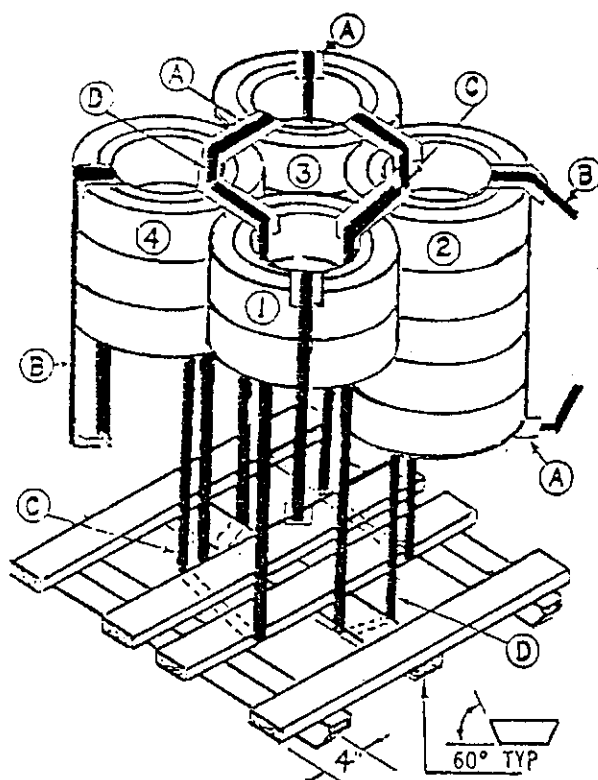
A. EDGE PROTECTORS SHALL BE PLACED UNDERNEATH STRAPPING TO PROTECT TIRES IN ACCORDANCE WITH ASTM D 3953.

B. THE TIRES IN EACH STACK SHALL BE SECURED TOGETHER WITH FLAT STEEL STRAPPING, ASTM D 3953, HEAVY ZINC COATED, GRADE 1, TYPE 1 OR 2, 3/4 INCH X .025 INCH, 4 REQUIRED. SEALS SHALL ALSO CONFORM TO ASTM D 3953, HEAVY DUTY, ZINC COATED, GRADE 1.

C. SECURE STACKS 1 AND 4, 2 AND 3 TOGETHER AND TO THE PALLET BY PASSING STRAPS UNDER THE CENTER DECK BOARDS AND THROUGH THE STACKS AS ILLUSTRATED.

D. SECURE STACKS 1 AND 2, 3 AND 4 TOGETHER AND TO THE PALLET BY PASSING STRAPS UNDER THE CENTER STRINGER AND THROUGH THE STACKS AS ILLUSTRATED, "C" AND "D" FLAT STEEL STRAPPING; ASTM D 3953, HEAVY DUTY, ZINC COATED, GRADE 1, TYPE 1 OR 2, 1 1/4 INCH X .035 INCH, 4 REQUIRED. SEALS SHALL ALSO CONFORM TO ASTM D 3953, HEAVY DUTY, ZINC COATED, GRADE 1.

PALLET: THE PALLET SHALL BE OF MINIMUM SIZE TO CONTAIN FOUR STACKS OF TIRES WITH THE EDGES OF THE STACKS MEETING EDGES OF PALLET. DIMENSIONS WOULD VARY FOR TIRES WITH DIFFERENT CONFIGURATION. VARIANCES WOULD BE TO OBTAIN MAXIMUM LOAD BEARING CONSTRUCTION.



MATERIAL: MIL-STD-731, CLASS 2, GROUP III OR IV WOOD.  
2 EA. 4 X 4 STRINGERS - OUTER-NOMINAL  
1 EA. 2 X 6 STRINGER - CENTER-NOMINAL  
4 EA. 2 X 6 DECK BOARDS - NOMINAL  
NAILS - FF-N-105, TYPE II, STYLE 18, 2 1/2 INCHES LONG BY 0.120 INCHES IN DIAMETER.